

Technical Data Sheet

Hifax TRC 447X BLACK

Polypropylene Compounds

Product Description

Hifax TRC 447X BLACK is a 22% talc filled PP copolymer, with high flowability and high stiffness. Product is available in black color, pellet form.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Application	Exterior Trim
Market	Automotive
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	21	g/10 min	ISO 1133-1
Density, (23 °C)	1.05	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2300	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	19	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	20	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	15	kJ/m ²	ISO 179-1/1eA
(-30 °C)	4	kJ/m ²	ISO 179-1/1eA